ALLAN J HARGREAVES PLANT ENGINEERS LTD RAIL WHEEL BRAKING TORQUE TEST Date: 03/06/2021 Allan J Hargreaves Plant Engineers Ltd / William Owner: LLAN J Bradshaw / William Bradshaw **ARGREAVES** Machine: Case 988 plant engineers ltd. Serial No: 231311 Plant No: Ellesmere Port 85 Location: POV No: 99709 940593-5 Hours: 4522 **Inspection Point** Inspection Limits Brake Pad Wear Minimum 3mm Brake Pad Damage None allowed Contamination None allowed Brake Pad Adjustment 1mm Floating Pins Clean and lubricate with graphite grease Hydraulic Hoses / Fittings Check for damage / leaks **Brake Disc Protection** Check for damage / security **Brake Discs** Check for damage / security Fixing / Fasteners Check for damage / security **Torque Limits** See back of sheet for minimum limits For AJH brake systems, refer to AJH097 for torque test requirements. For machines not converted by AJH or where OEM torque test figures are not available, the following should be used: Park Brake (Nm) = Machine Weight (Kg) Minimum park brake required: 1350NM Nm 20 Service Brake (Nm) = **Machine Weight (Kg)** Minimum service brake <u>1994NM</u> Nm required: ID No AH298 Equipment to be used: **Torque Wrench** Cal Exp Date Park Brake 2100NM Nm Park Brake 2150NM Nm FRONT W1 W4 Service Brake 2400NM Nm Service Brake 2100NM Nm Pass/Fail Pass Pass/Fail Pass Park Brake 2150NM Nm Park Brake 2200NM Nm Service Brake 2300NM Nm Service Brake 2350NM Nm W3 W2 REAR Pass/Fail Pass Pass/Fail Pass As the engineer responsible for executing this testing, I confirm that I am independent from the design, manufacture, construction, marketing and maintenance of the machine under test. I confirm that I have used calibrated equipment and had the relevant training. Prevailing weather conditions did not affect the outcome of this test. Engineer: Alex Reed Signed: As an Approver of AJH Plant I confirm that this inspection/test was executed by a suitably qualified service engineer. Approver: Sam Garrity Signed: 0P6.35 Issue 2 Revised 22.08.2018